

Cl/SfB		Yt4
CAW P22	Uniclass L6751: P7112	

## Description

FM365 is a rapid curing, high yield, one component gun grade expanding polyurethane foam that is suitable for general gap filling, bonding and insulation applications.

## Colour

Green

## Packaging

540 ml pressurised canister (12 per carton)

## Technical Information

Property	Test Method	Results
Composition		Polyurethane foam
Fire Classification	DIN 4102-1	B3
Yield	FEICATM1003	40 litres
Water Absorption	EN 1609	0.2 kg/m <sup>2</sup>
Density	LAB 015	10 - 15 kg/m <sup>3</sup>
Tack Free Time	FEICA TM 1014	8 minutes
Cutting Time	FEICA TM 1005	45 minutes
Loading Time		24 hours
Compressive Strength (10%)	FEICA TM 1011	21.7 kPa wet 23.5 kPa dry
Elongation at Break	FEICA TM 1018	69% wet 35% dry
Thermal Conductivity	EN 12667	36 mW/m.K
Application Temperature	Canister: Ambient:	+20°C +5°C to +35°C
Service Temperature		Short Term: -40°C to +130°C Long Term: -40°C to +90°C
Storage	Store in shaded dry conditions between +10°C and +25°C. Store canisters upright. The product is contained in a pressurised container- observe storage instructions and do not apply heat.	
Shelf Life	15 months when stored as recommended in original unopened containers.	

## Necessary Tools

- illbruck foam gun, conical adaptor/straw (for optimal volume), cutting knife and tape for masking of adjacent areas. AA290 PU Foam Cleaner to clear gun after use. Unstable areas may need to be clamped or secured during curing.

## Protective Equipment

USE IN WELL VENTILATED CONDITIONS and ensure all recommended protective equipment is worn during handling & use of this product. For full recommendation, refer to safety data sheet.

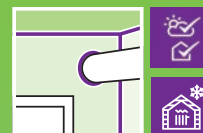
## Preparation

- Always carry out a test to confirm compatibility prior to use.
- Protect floor coverings with paper or a plastic film.
- Remove all loose particles, dust and grease.
- A speedier cure can be attained by moistening the substrates if needed.



## FM365

## B3 Expanding Foam Max



## Usage / Purpose

FM365 is suitable for general gap filling, bonding and insulation applications.

These include the perimeter sealing and fixing of windows and doors, sealing of service penetrations and sealing around insulation panels.

## Key Benefits

- Ideal for filling, sealing and insulating of joints and gaps in a variety of building and construction applications
- High yield application (when used with conical adaptor or straw) – joint requires filling to 60%, prior to post-expansion
- Rapid cure formulation – foam is tack free within 8 minutes, and can be cut or trimmed within 45 minutes
- Forms a strong bond to concrete, brickwork, stone, plaster, wood, fibre concrete, metal, PVC and polystyrene

## B3 Expanding Foam Max

### Application

- Shake the canister vigorously at least 20 times. Remove the protective cap and screw the gun carefully onto the canister.
- Apply conical adaptor AA005 (or similar)
- Invert can and direct nozzle into gap, pressing gently on the trigger to establish the correct flow rate.
- Joints should be underfilled to allow for post expansion of the foam. Fill to approximately 60% of joint depth for optimum results.
- For best results always work with the canister in a vertical position and keep the valve pointed downwards.
- On horizontal surfaces, always work away from the exuded bead and on vertical applications, start at the bottom, working upwards.
- On deep joints, apply in layers, waiting until each layer has skinned and partially cured before applying the next.
- Applying a light misting of clean water before applying each layer will assist adhesion and cure speed.

### Cleaning and Maintenance

Clean substrates and gun using AA290 PU Solvent Cleaner. Ensure any substrate requiring cleaning is solvent resistant before proceeding. Cured foam can only be removed mechanically.

#### CLEANING THE GUN

1. Remove all attachments from the gun and spray the gun valve, nozzle and conical adaptor with the gun cleaner
2. Clean the gun valve, nozzle and conical adaptor with a clean cloth
3. Screw the gun cleaner onto the gun
4. Press the trigger until the cleaner sprays through the nozzle
5. After cleaning, wait for 15 minutes
6. Unscrew the gun cleaner from the gun
7. Repeatedly clean the gun valve, nozzle and conical adaptor with a clean cloth until thoroughly clean

NOTE: For maximum longevity, please use AA291 Multi-Protect Spray

### Please Note

FM365 is not UV resistant and should be protected from sunlight with a suitable opaque sealant, filler or paint. As with all PU foams, it does not bond to polythene, polypropylene, Teflon®, siliconized or wax- like surfaces.

### Health & Safety Precautions

Safety data sheet must be read and understood before use. Extremely flammable- keep away from open flames and other ignition sources.



#### Technical Service

tremco illbruck has a team of experienced Technical Sales Representatives who provide assistance in the selection and specification of products. For more detailed information, service and advice, please call Customer Services on 01942 251400.

#### Guarantee / Warranty

tremco illbruck products are manufactured to rigid standards of quality. Any product which has been applied (a) in accordance with tremco

illbruck written instructions and (b) in any application recommended by tremco illbruck, but which is proved to be defective, will be replaced free of charge.

No liability can be accepted for the information provided in this leaflet although it is published in good faith and believed to be correct. tremco illbruck Limited reserves the right to alter product specifications without prior notice, in line with Company policy of continuous development and improvement.



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